FOR THE RECORD
The model and serial number are found on the back panel. You should record both the model and serial number from the back of the machine for future reference.

Model ________ MINI-CLASSIC
Date of Purchase ____________________________
Serial Number ______________________________
Dealer Name and Phone Number ____________________________

LIMITED WARRANTY
This product is warranted by Pure Water, Inc. to the original user only to be free from defects in materials and workmanship of fabricated stainless steel components for a period of fifteen (15) years from the date of manufacture.

All electrical components are warranted by Pure Water, Inc. to the original user only for a period of two (2) years from the date of manufacture.

Any defective part or parts will be repaired or replaced free of charge during the warranty period when the defective part is returned freight paid to: Customer Service Department, Pure Water, Inc., 3725 Touzalin Ave., Lincoln, NE 68507. The part or product, will be replaced or repaired at the sole discretion of Pure Water, Inc. and returned to the original purchaser freight collect, unless otherwise instructed.

This warranty specifically excludes subsequent purchasers claims, damage incurred during shipping, abuse, misuse or any damage resulting from the failure of the user to follow manufacturer's directions. No warranty is provided for corrosion of stainless steel parts due to contact with chlorides.

In order for this warranty to be effective, the user must return the warranty card postmarked no later than 10 days from the date of purchase. Other than as stated above, Pure Water, Inc. makes no representation or warranty of merchantability or fitness for a particular purpose.

In no event will Pure Water, Inc. be liable for incidental or consequential damages. This warranty gives you specific legal rights and you may have other rights that vary from state to state.
INDIVIDUAL PARTS LIST

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</table>

CONGRATULATIONS

You've taken an important step to ensure that you and your family have fresh, great tasting high-purity drinking water.

The Pure Water® Mini-Classic™ distiller is built of the finest materials and constructed with care and attention to detail. If you need assistance, please contact your local Pure Water Dealer or Distributor, or call Pure Water, Inc. Customer Service at 1-800-875-5915. I urge you to take time to read and understand the Safety Information section below.

We are sure you will have many years of use from your Pure Water Mini-Classic distiller. If you're thrilled with this product as we expect you will be, why not tell a friend or neighbor?

Thanks for being a member of the Pure Water Family and helping us to "Improve the Quality of Life Through the Quality of Water!"

Al Meder
President

IMPORTANT SAFETY INFORMATION

- Make sure lid is removed from drinking water container before inserting into holding area, and before unit is turned on.
- Operate indoors only in a well ventilated area.
- Always unplug the power before assembling, repairing or doing any work on the distiller.
- NEVER immerse the distiller in water or any other liquid.
- NEVER operate the distiller with a damaged cord or allow the cord to become exposed to hot surfaces.
- NEVER let children play with the distiller.
- Make sure your electrical outlet is properly grounded. If in doubt, contact a qualified electrician.
- NEVER remove the boiling chamber from the unit until it has cooled down.
- The physiological effect of the operation of this appliance, beneficial or otherwise have not been investigated by UL.
ORDERING PARTS & SERVICING

To help you identify parts for your Pure Water Mini-Classic.

If you require parts or accessories at any time, please contact Pure Water, Inc. Customer Service at 800-873-5915.

If you have a Pure Water Mini-Classic serviced by a non-authorized service center, please see your Pure Water dealer or distributor at the bottom.

THE USE OF EXTENSION CORDS

An extension cord is not recommended. However, an extension cord may be used if care is exercised.

January 12, 2004

This unit operates on 110/120 volt, 60 cycle service, or as otherwise specified.

The Pure Water Mini-Classic must be plugged directly into a "G" rated grounded outlet.

ELECTRICAL REQUIREMENTS

Do not use abrasive cleansers or sharp utensils.

Do not place your live dish in the dishwasher, the dishwasher is top perch-safe.

Do not store hot liquids or food in the drinking water container.

Do not store or use non-food grade, or toxic, volatile or flammable compounds in water service. Please read the following information on general use of the Pure Water Mini-Classic.

To ensure proper performance and life-time of trouble-free water container.

USE AND CARE OF THE DRINKING WATER CONTAINER

SYMPTOM: There is steam around the unit

Check... If the fan is not running and you have the right motor replacement. Replace the fan motor.

Check... If the power switch is on, then it may be a ground fault. Replace the ground fault circuit breaker.

SYMPTOM: There is water around the unit

Check... If the unit is not heated, or if there are any liquid in the unit,

Check... If there are any items on the unit, then the motor keeps going with self-clean.

Check... That the unit is not pushed hard against the wall or into the outside.
TROUBLESHOOTING

The Pure Water Mini-Classic distiller is designed for years of dependable service. The following guide is presented to assist you in the event of any problems with your product.

SYMPTOM: Unit does not produce water...

Possible Cause

Check...
... that the power cord is plugged in and is pushed in completely.
... that the power to your home/office is on.
... that the power switch is turned on.

No Power

The switch must be completely depressed at the top to initiate operation.
... that there is water in the boiling chamber.
... that the boiling chamber is completely pushed in.

Possible Cause

Check...

- if there is power to your home/office...
- if the power cord is plugged in...
- if the power switch is turned on...
- if the boiling chamber is pushed in completely, and the fan rotates when the unit is on, but the air is cool, or cold...

Then...
Replace the heating element (stock #9202).

SYMPTOM: The distilled water has a taste...

Possible Cause

Action...

New Carbon Filter Needed

... change pre filter by following directions for Replacing the Carbon Filter on page 11.

... thoroughly clean the boiling chamber.
Note: Make sure the boiling chamber is cool.

HOW DISTILLATION AND YOUR DISTILLER WORK

Nature has a way to produce pure water from contaminated seawater (1). When the sun rises in the morning, it starts to heat the surface of the ocean (2). The heat causes molecules or pure water to escape from the surface of the ocean (3) and rise to form clouds (4). When the conditions are right, (5) the clouds cannot hold any moisture and water falls to earth as rain (6). The rain collects in rivers, lakes and reservoirs and is available for drinking (7).

NATURE'S DISTILLATION CYCLE...

THE PURE WATER WAY...

A distiller operates the same way. Water is taken into a boiling chamber (1) where heat is applied (2). The water boils and water molecules (steam) rise (3). The steam enters the condenser (4) where cool air (5) causes the steam to lose energy and it forms droplets of pure water (6). This water is collected and is fresh, great-tasting, distilled drinking water (7) - the purest kind.
1. To replace the carbon filter:

Remove the boiling chamber (9) from the unit. A carbon filter (6) is used to finish or polish the water and prevent mineral buildup in the water.

Replacing the Carbon Filter

1. Remove the boiling chamber (9) from the unit.
2. Replace the boiling chamber filter with a new carbon filter (6) in a bag.
3. Insert the new carbon filter (6) into the boiling chamber.
4. Place the new filter housing back into the unit.
5. Place the new filter into the filter housing.
6. Slide the new filter and housing back into the unit.

To clean the boiling chamber:

1. Turn the power switch to the OFF position.
2. If the unit has been operating allow it to cool for 30 minutes from the end of the dispensing cycle.
3. Carefully remove the boiling chamber from the unit.
4. Drain any residual water inside the boiling chamber (1). CAUTION: The boiling chamber will get hot and could cause burns if the unit has not been allowed to cool.
5. Fill the boiling chamber with fresh, cold water.
6. Fill the boiling chamber to the water level indicator (2).
7. Add a quarter cup of cleaning solution (Stock #660C) to the boiling chamber (6).
8. Drain any residual water inside the boiling chamber (1). Note: DO NOT replace the boiling chamber back into the unit until during the cleaning process does NOT allow the unit to operate with the boiling chamber in place. Follow instructions on the label.

Getting Acquainted with Your MINI-CLASSIC

Component Identification

Heating Element (2). The 750-watt heating element extends down inside the boiling chamber. The boiling chamber should be filled to touch the bottom of this a small rod with water when filled to the proper level. The manually-filled stainless steel boiling chamber (1).
MAINTENANCE & CLEANING

With proper care on your part, your Mini-Class will provide you with high-quality water for many trouble-free years.

The following recommendations are for typical water conditions. If you live in an area where the water quality is exceptionally poor, you may need to increase the frequency of our care.

- **Maintenance**
  - *Every Batch:*
    - Swirl and rinse out the residual water from the boiling chamber (1).
  - *Monthly, or every 30 gallons:*
    - Clean the inside of the boiling chamber (1) to remove any build-up of solid residues. (See Cleaning below).
  - *Every 3 months:*
    - Replace the carbon filter, stock #45518. (See page 9).
    - Clean the exterior with Stainless Steel Cleaner & Polish, stock #6606.

- **Cleaning**
  - *Cleaning the Exterior:*
    Use Stainless Steel Cleaner & Polish (stock #6606) and follow instructions.
  - *Cleaning the Boiling Chamber:*
    Sometimes scale will build up inside the boiling chamber. This needs to be removed periodically to ensure good heating element life, and high-quality drinking water.

  *Note: If you rinse the boiling chamber every time you fill it, you will rarely get build-up of scale inside the boiling chamber, and will rarely have to clean it.*

- **Lid (4).** The lid is constructed of heavy-gauge stainless steel and has a special gasket and handle which tightens to seal.

- **Door (5).** The hinged stainless steel door improves the look of the unit and serves an important safety role. DO NOT open the door until the unit has stopped distilling for a minimum of 30 minutes.

- **Condenser (6).** A hollow, finned stainless steel tube where the steam from the boiling chamber is collected and cooled by the air from the fan. The steam is converted into high-purity drinking water. At the top portion of the condensing coil there are two small holes. These are gas vents to allow volatile compounds to escape.

- **Fan (7).** An electrical fan which works automatically to provide a flow of air across the outside of the condenser.

- **Filter (8).** Before the distilled water flows into the drinking water container, it passes through a carbon filter pack to polish the taste of the water.

- **Filter Housing (9).** An FDA approved food-grade housing designed to slide into the guides in the distiller and holds the carbon filter pack.

- **Drinking Water Container (10).** This FDA-approved food-grade PET plastic container collects the distilled water. It is equipped with a spigot for ease of use.

- **Power Switch (11).** The power switch is located on the front of the unit. It is a 3-position switch. The top position is ON, and when pushed and released, it automatically resets to the center for operation. The bottom position is OFF.
NORMAL OPERATION

12. Replace the drain chamber (10) to the dispenser.

11. Keep the first batch of distilled water for soaking the post (approximate 4 hours).

10. Allow the unit to operate until it automatically stops off.

9. Turn the power switch (11) to START.

8. Press the button in the back of the machine and then run the drinking water container in place.

7. Ensure that the drinking water container is cool.

6. Place the lid (4) on the boiling chamber (1), tighten the lid (5) of the bottom chamber (2).

5. Fill the boiling chamber (1) with hot water until it touches the bottom (4) of the bottom chamber (2).

4. Swivel and empty out any water left in the boiling chamber.

3. Open the door (5) and remove the boiling chamber (1) by pulling the handle.

2. Press the button in the handle.

1. Press the button in the handle.

1. Place the lid (4) on the boiling chamber (1), tighten the lid (5) of the bottom chamber (2).

2. Fill the boiling chamber (1) with hot water until it touches the bottom (4) of the bottom chamber (2).

3. Swivel and empty out any water left in the boiling chamber.

4. Press the button in the handle.

5. Fill the boiling chamber (1) with hot water until it touches the bottom (4) of the bottom chamber (2).

6. Place the lid (4) on the boiling chamber (1), tighten the lid (5) of the bottom chamber (2).

7. Ensure that the drinking water container is cool.

8. Press the button in the back of the machine and then run the drinking water container in place.

9. Turn the power switch (11) to START.

10. Allow the unit to operate until it automatically stops off.

11. Keep the first batch of distilled water for soaking the post (approximate 4 hours).

12. Replace the drain chamber (10) to the dispenser.

CAUTION: Never open the door during operation and never allow the unit to operate until it automatically stops off.

1. Turn the power switch (11) to START. Note: The dispenser unit will release the sufficient and elemental suits of 6. Close the door.

5. Press the button in the handle. Note: Do NOT open the door.

4. Replace the lid (4) on the boiling chamber (1), turn the knob to close the door.

3. Fill the boiling chamber (1) with hot water until it touches the bottom (4) of the bottom chamber (2).

2. Press the button in the handle.

1. Place the lid (4) on the boiling chamber (1), tighten the lid (5) of the bottom chamber (2).

2. Fill the boiling chamber (1) with hot water until it touches the bottom (4) of the bottom chamber (2).

3. Swivel and empty out any water left in the boiling chamber.

4. Press the button in the handle.

5. Fill the boiling chamber (1) with hot water until it touches the bottom (4) of the bottom chamber (2).

6. Place the lid (4) on the boiling chamber (1), tighten the lid (5) of the bottom chamber (2).

7. Ensure that the drinking water container is cool.

8. Press the button in the back of the machine and then run the drinking water container in place.

9. Turn the power switch (11) to START.

10. Allow the unit to operate until it automatically stops off.

11. Keep the first batch of distilled water for soaking the post (approximate 4 hours).

12. Replace the drain chamber (10) to the dispenser.

1. Place the lid (4) on the boiling chamber (1), tighten the lid (5) of the bottom chamber (2).

2. Fill the boiling chamber (1) with hot water until it touches the bottom (4) of the bottom chamber (2).

3. Swivel and empty out any water left in the boiling chamber.

4. Press the button in the handle.

5. Fill the boiling chamber (1) with hot water until it touches the bottom (4) of the bottom chamber (2).

6. Place the lid (4) on the boiling chamber (1), tighten the lid (5) of the bottom chamber (2).

7. Ensure that the drinking water container is cool.

8. Press the button in the back of the machine and then run the drinking water container in place.

9. Turn the power switch (11) to START.

10. Allow the unit to operate until it automatically stops off.
IEC OR POWER CORD 45516

USE WIRE KIT 45515 OR 45515A (IEC)

IF POWER CORD ELIMINATE WIRES #9-#11

THERMAL RESET

HEATING ELEMENT

FUNCTION SWITCH

NON ADJUSTABLE 210 MIN SET TIMER

ON/OFF MOMENTARY ON

LIGHT

MINI CLASSIC

NEXT ASSY USED ON

as of 4/2001